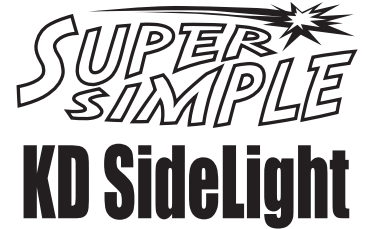


The Basics

- (rough opening height) = (finished opening height + 1")
- (rough opening width) = (finished opening width + 2")
- Frame must be set on a solid surface



Required Tools

Level	String	Pencil
Square	Rubber Mallet	Spacing Bar
Phillips Screwdriver	Wood Block	Tape Measure

Step by Step

1. With door jamb in position, insert frame head over the corner clips of the door jamb and raise into position.
2. Insert the corner clips of the remaining jamb into the opposite end of the head and position second jamb on wall.
3. With frame approximately centered in rough opening width, level, square and plumb frame, using compression anchors, and install base anchor screws into jamb farthest from mullion (usually door hinge jamb).
4. Slip top of mullion over mullion stirrup, with base of mullion tipped toward unsecured jamb. If sidelight is narrow, the mullion base will have to tip toward the door jamb. Slide mullion into place so that it is approximately vertical.
5. Push base of unsecured jamb back on wall and slip sill into place.
6. Locate a removable frame spacing bar in door opening to maintain proper opening width.
7. Position base of mullion against frame spacing bar.
8. Tighten sidelight jamb against sill with compression anchor.
9. Run a string across faces of both jambs and position face of mullion in line with jamb faces. Mark location of mullion on floor.
10. Loosen sidelight jamb with compression anchor and push jamb back on wall.
11. Lift sill and secure mullion footclips to floor.
12. Lower sill to floor.
13. Tighten unsecured jamb against sill using compression anchor. Square and plumb jamb. Secure jamb in place with base anchor screws.