

| DOOR STYLE | | DOOR FACE MIN. STEEL THICKNESS Gauge Inches mm | | | RECOMMENDED CURRIES DOOR | | | | | | | | | | FRAME MIN. STEEL THICKNESS Gauge Inches mm | | |
|------------|--|--|--|--|--------------------------|--|--|--|--|--|--|--|--|--|--|--|--|
|------------|--|--|--|--|--------------------------|--|--|--|--|--|--|--|--|--|--|--|--|

SDI (Steel Door Institute)

ANSI A250.8-03 LEVEL 1 - STANDARD DUTY

| | | | | | 607 | 707 | | | | | | | | | | | | | |
|---------|------------|----|-------|-----|-----|-----|--|--|--|--|--|--|--|--|--|--|----|-------|-----|
| Model 1 | Full Flush | 20 | 0.032 | 0.8 | • | • | | | | | | | | | | | 18 | 0.042 | 1.0 |
| Model 2 | Seamless* | 20 | 0.032 | 0.8 | | • | | | | | | | | | | | 18 | 0.042 | 1.0 |

ANSI A250.8-03 LEVEL 2 - HEAVY DUTY

| | | | | | 607 | 707 | 727 | 737 | 747 | 777 | 777-E | | | | | | | | |
|---------|------------|----|-------|-----|-----|-----|-----|-----|-----|-----|-------|--|--|--|--|--|----|-------|-----|
| Model 1 | Full Flush | 18 | 0.042 | 1.0 | • | • | • | • | • | • | • | | | | | | 16 | 0.053 | 1.3 |
| Model 2 | Seamless* | 18 | 0.042 | 1.0 | | • | • | • | • | • | • | | | | | | 16 | 0.053 | 1.3 |

ANSI A250.8-03 LEVEL 3 - EXTRA HEAVY DUTY

| | | | | | 607 | 707 | 727 | 737 | 747 | 777 | 777-E | 757 | | | | | | | |
|--------------------------------------|------------|----|-------|-----|-----|-----|-----|-----|-----|-----|-------|-----|--|--|--|--|----|-------|-----|
| Model 1 | Full Flush | 16 | 0.053 | 1.3 | | • | • | • | • | • | • | • | | | | | 16 | 0.053 | 1.3 |
| Model 2 | Seamless* | 16 | 0.053 | 1.3 | | • | • | • | • | • | • | • | | | | | 16 | 0.053 | 1.3 |
| Model 3 CURRIES Stile & Rail Door | | | | | | | | | | | | | | | | | | | |

ANSI A250.8-03 LEVEL 4 - MAXIMUM DUTY

| | | | | | 607 | 707 | 727 | 737 | 747 | 777 | 777-E | 757 | 847 | 857 | | | | | | | |
|---------|------------|----|-------|-----|-----|-----|-----|-----|-----|-----|-------|-----|-----|-----|--|--|--|--|----|-------|-----|
| Model 1 | Full Flush | 14 | 0.067 | 1.7 | | • | | • | • | • | • | | • | | | | | | 14 | 0.067 | 1.7 |
| Model 2 | Seamless* | 14 | 0.067 | 1.7 | | • | | • | • | • | • | | • | | | | | | 14 | 0.067 | 1.7 |

* Optional "N" welded edge required

ANSI (American National Standards Institute)
NAAMM (National Association of Architectural Metal Manufacturers)
HMMA (Hollow Metal Manufacturers Association)

ANSI/NAAMM/HMMA 861-00 COMMERCIAL HOLLOW METAL

| | | | | | 607 | 707 | 727 | 737 | 747 ⁺ | 777 | 777-E | 757 | 847 | 857 | | | | | | | |
|--|--|----|-------|-----|-----|-----|-----|-----|------------------|-----|-------|-----|-----|-----|--|--|--|--|----|-------|-----|
| | | 18 | 0.067 | 1.7 | | | | | • | | | | | | | | | | 16 | 0.053 | 1.3 |
| | | 16 | 0.053 | 1.3 | | | | | • | | | | | | | | | | 16 | 0.053 | 1.3 |
| | | 16 | 0.053 | 1.3 | | | | | • | | | | | | | | | | 14 | 0.067 | 1.7 |

⁺ With optional "T" welded edge.

NAAMM/HMMA 862-87 COMMERCIAL SECURITY HOLLOW METAL

| | | | | | | | | | | | | | | | 847 ⁺ | 857 ⁺ | | | |
|----------|--|----|-------|-----|--|--|--|--|--|--|--|--|--|--|------------------|------------------|----|-------|-----|
| Grade 40 | | 14 | 0.073 | 1.8 | | | | | | | | | | | • | • | 12 | 0.093 | 2.3 |

⁺ With optional "T" welded edge.