## DESCRIPTION

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### Construction Type (Series)

- 607: 1-2
- 707: .3
- 727: .4
- 737: .5
- 747: .6
- 757: .7
- 847: 10-14
- 857: 15-19

### Glass Moulding

- Type 1 (old style): 66-67, 73-75
- Type 2 (old style wide pocket): 75-76
- Type 3 (Custom): 73, 77, 79
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- Type 7 & 8 (Custom): 127

### Glass Sizes (Visible)

- CURRIStain Door: 125
- CURRIStain Six Panel Door: 131-132
- Dutch Doors: 40
- Dutch Door Shelves: 41-42
- Edge Seams: 28
- End Channels: 29
- Face Types 1 & 2 (old style): 44-47, 60-65, 71-72
- Face Types 9 & 10 (standard kit): 139-160
- FEMA 320 Door Construction: 137-138
- Food Pass (Reinforcement): 123
- Glass Moulding: 48-59

### Bevels

- Flat: 89
- “h” Type: 125
- Z Type: 90

### Bi-Fold Doors

- Nine: 26-27

### Bottom (Semi-mortise)

- 95

### Caps (Flush)

- 31-32

### Clearances

- 24-25
Types 1 & 2

See page 155 for Curries Standard Window Kit Information.

**Note:** Please note when kits should be used on 14 gauge doors.

**Note:** On fire label doors use a 6" (152.4) minimum stile between visible glass areas and between visible glass and edges of door.

**Types 1 & 2**

- **Type 1 - Pocket Size:** 3/8" (9.5)
- **Type 2 - Pocket Size:** 5/8" (15.9)
- 7/8" (22.3)
- 1-1/8" (28.6)

**Visible Glass Area**

- 4-7/8" (124) minimum between visible glass areas (includes moulding)

**Visible Glass Area**

**Note:** On fire label doors use a 6" (152.4) minimum stile between visible glass areas and between visible glass and edges of door.
**Wide Pocket Glass Moulding**

**DOOR TECHNICAL DATA**

February, 2009

ASSA ABLOY, the global leader in door opening solutions

**TYPE 2 (old style kits)**

SEE PAGE 155 FOR CURRIES STANDARD WINDOW KIT INFORMATION.

---

1-1/8” POCKET

7/16” (11.1) 1-1/8” (28.6) 7/16” (11.1)

11/16” (17.5) 1-5/16” (33.3)

1-3/4” (44.5) DOOR

7/8” POCKET

9/16” (14.3) 7/8” (22.2) 9/16” (14.3)

11/16” (17.5) 1-5/16” (33.3)

1-3/4” (44.5) DOOR

5/8” POCKET

13/16” (20.6) 5/8” (15.9) 9/16” (14.3)

11/16” (17.5) 1-5/16” (33.3)

1-3/4” (44.5) DOOR

---

Rabbeted Door and Panel

---

NOT U.L. APPROVED

---

1-3/4” (44.5) ONLY
ASSA ABLOY, the global leader in door opening solutions

Glass Sizes (Visible) and Lite Locations FNV

DOOR TECHNICAL DATA

February, 2009

Standard Locations for Doors 7’2” (2184.4) and Under

- 6-1/4” (158.8)
- 8-1/4” (209.6)
- 16” (406.4) FNV
- 36” (914.4) FNV1
- 48” (1219.2) FNV2
- 54” (1371.6) FNV3

* NOTE LIMITATIONS OF LABEL IF L TO BE USED

Standard Locations for Doors Over 7’2” (2184.4)

- 6-1/4” (158.8)
- Varies
- 16” (406.4) FNV
- 36” (914.4) FNV1
- 48” (1219.2) FNV2
- 54” (1371.6) FNV3

* NOTE LIMITATIONS OF LABEL IF L TO BE USED

FINISHED FLOOR
Glass Sizes (Visible) and Lite Locations FNV

DOOR TECHNICAL DATA

February, 2009

ASSA ABLOY, the global leader
in door opening solutions

Type 9 & 10 Window Moulding

FNV4

6-1/4" (158.8) | 8-1/4" (209.6)

33" (838.2)

3" (76.2)

VARIES

FINISHED FLOOR

FNV5

6-1/4" (158.8) | 8-1/4" (209.6)

24" (609.6)

4" (101.6)

VARIES

FINISHED FLOOR

FNV6

6-1/4" (158.8) | 8-1/4" (209.6)

20" (508)

5" (127)

VARIES

FINISHED FLOOR

STANDARD LOCATIONS FOR DOORS 7'2" (2184.4) AND UNDER
Type 9 & 10 Window Moulding

Type 9 & 10 Window Moulding

STANDARD LOCATIONS FOR
DOORS 7’2” (2184.4) AND UNDER

FINISHED FLOOR

FINISHED FLOOR

FINISHED FLOOR

FINISHED FLOOR
Glass Sizes (Visible) and Lite Locations 2FNV

DOOR TECHNICAL DATA

February, 2009

ASSA ABLOY, the global leader in door opening solutions

Type 9 & 10 Window Moulding

STANDARD LOCATIONS FOR DOORS 7’2” (2184.4) AND UNDER

6-1/4” (158.8) 6-1/4” (158.8) 8-1/4” (209.6)

6” (152.4) 6” (152.4)

VARIATES

VARIATES

VARIATES

VARIATES

FINISHED FLOOR

* NOTE LIMITATIONS OF LABEL IF 1 TO BE USED

STANDARD LOCATIONS FOR DOORS OVER 7’2” (2184.4)

6-1/4” (158.8) 6-1/4” (158.8) VARIATES

6” (152.4) 6” (152.4)

16” (406.4) 16” (406.4)

36” (914.4) 36” (914.4)

48” (1219.2) 48” (1219.2)

54” (1371.6) 54” (1371.6)

FINISHED FLOOR

* NOTE LIMITATIONS OF LABEL IF 1 TO BE USED
ASSA ABLOY, the global leader in door opening solutions

Glass Sizes (Visible) and Lite Locations 2FNV

DOOR TECHNICAL DATA

February, 2009

ASSA ABLOY, the global leader in door opening solutions

Type 9 & 10 Window Moulding

* 2FNV4

* 2FNV5

* 2FNV6

FINISHED FLOOR

* MINIMUM 6" (152.4) STILES TO BE LABEL APPROVED

STANDARD LOCATIONS FOR DOORS 7'2" (2184.4) AND UNDER
Glass Sizes (Visible) and Lite Locations 2FNV

Type 9 & 10 Window Moulding

* 2FNV4

6-1/4" (158.8)

VARIES

33" (838.2)

3" (76.2)

3" (76.2)

45" (1103)

FINISHED FLOOR

* 2FNV5

6-1/4" (158.8)

VARIES

24" (609.6)

4" (101.6)

54" (1323)

FINISHED FLOOR

* 2FNV6

6-1/4" (158.8)

VARIES

20" (508)

5" (127)

5" (127)

58" (1421)

FINISHED FLOOR

* MINIMUM 6" (152.4) STILES TO BE LABEL APPROVED

STANDARD LOCATIONS FOR DOORS OVER 7'2"
Glass Sizes (Visible) and Lite Locations HG, HG2
DOOR TECHNICAL DATA

February, 2009

ASSA ABLOY, the global leader in door opening solutions

Type 9 & 10 Window Moulding

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Glass Sizes (Visible) and Lite Locations HG2, HG4

DOOR TECHNICAL DATA

February, 2009

Type 9 & 10 Window Moulding

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### Glass Sizes (Visible) and Lite Locations HG6, HG9

**Door Technical Data**

February, 2009

ASSA ABLOY, the global leader in door opening solutions

**Type 9 & 10 Window Moulding**

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<td>3’6” (1066.8)</td>
<td>9-9/64” (232.2)</td>
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</tr>
<tr>
<td>3’8” (1117.6)</td>
<td>5-53/64” (148)</td>
<td>7”2” (2184.4)</td>
<td>10-1/2” (266.7)</td>
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<tr>
<td>3’10” (1168.4)</td>
<td>10-29/64” (265.5)</td>
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<tr>
<td>4’0” (1219.2)</td>
<td>11-9/64” (283)</td>
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</tbody>
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Glass Sizes (Visible) and Lite Locations FG, FGL

DOOR TECHNICAL DATA

February, 2009

Type 9 & 10 Window Moulding

<table>
<thead>
<tr>
<th>DOOR WIDTH</th>
<th>VISIBLE WIDTH</th>
<th>DOOR HEIGHT</th>
<th>VISIBLE HEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>2'0&quot; (609.6)</td>
<td>11-5/16&quot; (287.3)</td>
<td>6'8&quot; (2032)</td>
<td>59-3/8&quot; (1508.1)</td>
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<tr>
<td>2'4&quot; (711.2)</td>
<td>15-5/16&quot; (388.9)</td>
<td>6'8&quot; (2032)</td>
<td>59-3/8&quot; (1508.1)</td>
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<tr>
<td>2'6&quot; (762)</td>
<td>17-5/16&quot; (439.7)</td>
<td>7'0&quot; (2133.6)</td>
<td>63-3/8&quot; (1609.7)</td>
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<tr>
<td>2'8&quot; (812.8)</td>
<td>19-5/16&quot; (490.5)</td>
<td>7'0&quot; (2133.6)</td>
<td>63-3/8&quot; (1609.7)</td>
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<tr>
<td>2'10&quot; (863.6)</td>
<td>21-5/16&quot; (541.3)</td>
<td>7'2&quot; (2184.4)</td>
<td>65-3/8&quot; (1660.5)</td>
</tr>
<tr>
<td>3'0&quot; (914.4)</td>
<td>23-5/16&quot; (592.1)</td>
<td>7'2&quot; (2184.4)</td>
<td>65-3/8&quot; (1660.5)</td>
</tr>
<tr>
<td>3'4&quot; (1016)</td>
<td>27-5/16&quot; (693.7)</td>
<td>7'2&quot; (2184.4)</td>
<td>65-3/8&quot; (1660.5)</td>
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<tr>
<td>3'6&quot; (1066.8)</td>
<td>29-5/16&quot; (744.5)</td>
<td>7'2&quot; (2184.4)</td>
<td>65-3/8&quot; (1660.5)</td>
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<tr>
<td>3'8&quot; (1117.6)</td>
<td>31-5/16&quot; (795.3)</td>
<td>7'2&quot; (2184.4)</td>
<td>65-3/8&quot; (1660.5)</td>
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<tr>
<td>3'10&quot; (1168.4)</td>
<td>33-5/16&quot; (846.1)</td>
<td>7'2&quot; (2184.4)</td>
<td>65-3/8&quot; (1660.5)</td>
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<td>7'2&quot; (2184.4)</td>
<td>65-3/8&quot; (1660.5)</td>
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</table>

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<tr>
<th>DOOR WIDTH</th>
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<tbody>
<tr>
<td>2'0&quot; (609.6)</td>
<td>12&quot; (304.8)</td>
<td>6'8&quot; (2032)</td>
<td>60&quot; (1524)</td>
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<tr>
<td>2'4&quot; (711.2)</td>
<td>16&quot; (406.4)</td>
<td>6'8&quot; (2032)</td>
<td>60&quot; (1524)</td>
</tr>
<tr>
<td>2'6&quot; (762)</td>
<td>18&quot; (457.2)</td>
<td>6'8&quot; (2032)</td>
<td>60&quot; (1524)</td>
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<tr>
<td>2'8&quot; (812.8)</td>
<td>20&quot; (508)</td>
<td>6'8&quot; (2032)</td>
<td>60&quot; (1524)</td>
</tr>
<tr>
<td>2'10&quot; (863.6)</td>
<td>22&quot; (558.8)</td>
<td>6'8&quot; (2032)</td>
<td>60&quot; (1524)</td>
</tr>
<tr>
<td>3'0&quot; (914.4)</td>
<td>24&quot; (609.6)</td>
<td>7'0&quot; (2133.6)</td>
<td>64&quot; (1625.6)</td>
</tr>
<tr>
<td>3'4&quot; (1016)</td>
<td>28&quot; (711.6)</td>
<td>7'0&quot; (2133.6)</td>
<td>64&quot; (1625.6)</td>
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<tr>
<td>3'6&quot; (1066.8)</td>
<td>30&quot; (762)</td>
<td>7'0&quot; (2133.6)</td>
<td>64&quot; (1625.6)</td>
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<tr>
<td>3'8&quot; (1117.6)</td>
<td>32&quot; (812.8)</td>
<td>7'0&quot; (2133.6)</td>
<td>64&quot; (1625.6)</td>
</tr>
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<td>3'10&quot; (1168.4)</td>
<td>34&quot; (863.6)</td>
<td>7'0&quot; (2133.6)</td>
<td>64&quot; (1625.6)</td>
</tr>
<tr>
<td>4'0&quot; (1219.2)</td>
<td>36&quot; (914.4)</td>
<td>7'0&quot; (2133.6)</td>
<td>64&quot; (1625.6)</td>
</tr>
</tbody>
</table>

NOTE: FOR DOORS OVER 7'2" (2184.4) UP TO AND INCLUDING 8'0" (2438.4) STILE AND RAIL DIMENSIONS SHOWN ARE MAINTAINED. OVER 8'0" (2438.4) A MAXIMUM 44" (1117.6) VISIBLE HEIGHT IS AVAILABLE ON HG TYPE DOORS. OVER 44" (1117.6) VISIBLE HEIGHT IS CONSIDERED A FG DOOR. ALWAYS INDICATE LOCATION OF LIGHT ON DOOR FACE WHEN ORDERING DOORS OVER 8'0" (2438.4).
**Type 9 & 10 Window Moulding**

* **NOTE:** A minimum 6" stile and 6" rail is required for fire label listed door.

### Glass Sizes (Visible) and Lite Locations FG2, FG3, FG4

#### DOOR TECHNICAL DATA

February, 2009

ASSA ABLOY, the global leader in door opening solutions

<table>
<thead>
<tr>
<th>FG2</th>
<th>FG3</th>
<th>FG4</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>DOOR WIDTH</th>
<th>VISIBLE WIDTH</th>
<th>DOOR HEIGHT</th>
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<th>DOOR HEIGHT</th>
<th>VISIBLE HEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>6-1/4&quot; (158.8)</td>
<td>8-1/4&quot; (209.6)</td>
<td>VARIES (EQUAL)</td>
<td>6&quot; (147)</td>
<td>VARIES (EQUAL)</td>
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<tr>
<td>8-1/4&quot; (209.6)</td>
<td>6-1/4&quot; (158.8)</td>
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**NOTE:** FOR DOORS OVER 7'2" (2184.4) UP TO AND INCLUDING 8'0" (2438.4) STILE AND RAIL DIMENSIONS SHOWN ARE MAINTAINED. ALWAYS INDICATE LOCATION OF LIGHT ON DOOR FACE WHEN ORDERING DOORS OVER 8'0" (2438.4).
Type 9 & 10 Window Moulding

**FVL**
- **FV** = FULL VISION STANDARDS
- **L** = LOUVER STANDARDS

**FNVL**
- **FNV** = FULL NARROW VISION STANDARDS
- **L** = LOUVER STANDARDS

**EXAMPLE:**
- 12” X 12” (305 X 305) FULL VISION LITE
- 18” X 12” (457 X 305) LOUVER

**EXAMPLE:**
- 6” X 36” (152 X 914) NARROW VISION LITE
- 18” X 12” (457 X 305) LOUVER

PROVIDE CUTOUT ONLY SIZE FOR LOUVERS
Type 9 & 10 Window Moulding

HGL
HG = HALF GLASS STANDARDS
L = LOUVER STANDARDS

EXAMPLE: HG L2
WINDOW PANE-HALF GLASS
18” X 12” (457 X 305) LOUVER

PROVIDE CUTOUT ONLY SIZE FOR LOUVERS
Glass Sizes (Visible) and Lite Locations F2NV, 3FNV

DOOR TECHNICAL DATA

February, 2009

Type 9 & 10 Window Moulding

F2NV

DOOR WIDTH FOR 3FNV MUST BE AT LEAST 3’7” (1092.2) WIDE!

* NOTE: MINIMUM 6” STILES TO BE FIRE LABEL LISTED.

Face Type Locations FD, FDFV

FD

FDFV

FINISHED FLOOR

FDFV | 10” (254) X 10” (254)
FDFV1 | 12” (304.8) X 12” (304.8)
Type 9 & 10 Window Moulding

FD = FLUSH DUTCH
FNV = FULL NARROW VISION STANDARDS

FDHG
FD = FLUSH DUTCH
HG = HALF GLASS STANDARDS

EXAMPLE:
FDHG
(3) WINDOW PANE-HALF GLASS

EXAMPLE:
FDFNV1
6" X 36" (152 X 914) NARROW VISION LITE
Type 9 & 10 Window Moulding

**FDHGL**
- **FD** = FLUSH DUTCH
- **HG** = HALF GLASS STANDARDS
- **L** = LOUVER STANDARDS

**FDHNVL**
- **FD** = FLUSH DUTCH
- **FNV** = FULL NARROW VISION STANDARDS
- **L** = LOUVER STANDARDS

Example:
- **FLUSH DUTCH**
  - (3) WINDOW PANE-HALF GLASS
  - 18” X 12” (457 X 305) LOUVER

Example:
- **FLUSH DUTCH**
  - 6” X 36” (152 X 914) NARROW VISION LITE
  - 18” X 12” (457 X 305) LOUVER

Provide cutout only size for louvers.
Type 9 & 10 Window Moulding

Type 9 & 10 Kits

1-3/4" DOOR

1/2" (12.7)

1/2" (12.7)

1/2" (12.7)

1-1/2" (38.1)

1/2" (12.7)

1" (25.4)

1/2" (12.7)

WINDOW KIT

GLASS SIZE

CUT-OUT

KIT BEYOND CUT-OUT

VISIBLE GLASS
Type 9 & 10 Window Moulding

**FMS**
FMS = FLUSH MAIL SLOT

**HGMS**
HG = HALF GLASS STANDARDS
MS = MAIL SLOT

EXAMPLE: HG3MS
(3) WINDOW PANE-HALF GLASS MAIL SLOT
Type 9 & 10 Window Moulding

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**FACE TYPE LOCATIONS**

**FVMS, FNVMS**

**DOOR TECHNICAL DATA**

February, 2009

FVMS  
FV = FULL VISION STANDARDS  
MS = MAIL SLOT

FV1MS  
12” (304.8) X 12” (304.8)

FNVMS  
FNV = FULL NARROW VISION STANDARDS  
MS = MAIL SLOT

FNV1MS  
6” X 36” (152 X 914) NARROW VISION LITE  
MAIL SLOT

EXAMPLE:

- **FVMS**
  - 10” (254) X 10” (254)

- **FV1MS**
  - 12” (304.8) X 12” (304.8)

- **FNVMS**
  - 6-1/4” (158.8)
  - 8-1/4” (209.6)

- **FINISHED FLOOR**
  - 30” (762)
AVAILABLE WITH TYPE 1, 3, AND 9 WITH 3/8" POCKET ONLY

MUNTIN BAR PART NUMBER: CD002402

VERTICAL MUNTIN FOR 1/4" (6.4) GLASS ONLY!

5/16" (7.9) INSIDE

11/32" (8.7)

HORIZONTAL MUNTIN FOR 1/4" (6.4) GLASS ONLY!

NOTCH VERTICAL MUNTIN 3/16" (4.8) TO FIT INSIDE HORIZONTAL MUNTIN

MULTIPLE GLASS SIZES MAY VARY SLIGHTLY DUE TO MUNTIN POCKET DEPTH

5-1/8" (130.2) MINIMUM BETWEEN VISIBLE GLASS AREAS. (INCLUDES MOULDING)

VISIBLE GLASS

6/32" (9.5)

NOTCH HORIZONTAL MUNTIN 3/8" (9.5) TO FIT INSIDE WINDOW KIT FRAME

VISION LITE FRAME

HORIZONTAL MUNTIN

7/32" (5.6)

29/32" (23)

3/8" (9.5)

9/16" (14.3) OUTSIDE

3/16" (4.8)
Type 9 Window Moulding

HINGE OR LOCK CHANNEL

20 GAUGE (.91) STANDARD CHANNEL REINFORCING STANDARD

#8 X 1-1/2" OHSMS

20 GA. (.91) GALV. STEEL GLASS MOULDING

1-1/2" (38.1)

INVERTED TOP OR BOTTOM CHANNEL

OUTSIDE SKIN
Type 9 & 10 Window Moulding

NOTE: ON FIRE LABEL DOORS USE A 6" (152.4) MINIMUM STILE BETWEEN VISIBLE GLASS AREAS AND BETWEEN VISIBLE GLASS AND EDGES OF DOOR.