

DOOR STYLE		DOOR FACE MIN. STEEL THICKNESS Gauge Inches mm			RECOMMENDED CURRIES DOOR										FRAME MIN. STEEL THICKNESS Gauge Inches mm		
------------	--	--	--	--	--------------------------	--	--	--	--	--	--	--	--	--	--	--	--

SDI (Steel Door Institute)

ANSI A250.8-03 LEVEL 1 - STANDARD DUTY					607	707																
Model 1	Full Flush	20	0.032	0.8	•	•											18	0.042	1.0			
Model 2	Seamless*	20	0.032	0.8		•											18	0.042	1.0			
ANSI A250.8-03 LEVEL 2 - HEAVY DUTY					607	707	727	737	747	777	777-E											
Model 1	Full Flush	18	0.042	1.0	•	•	•	•	•	•	•						16	0.053	1.3			
Model 2	Seamless*	18	0.042	1.0		•	•	•	•	•	•						16	0.053	1.3			
ANSI A250.8-03 LEVEL 3 - EXTRA HEAVY DUTY					607	707	727	737	747	777	777-E	757										
Model 1	Full Flush	16	0.053	1.3		•	•	•	•	•	•	•					16	0.053	1.3			
Model 2	Seamless*	16	0.053	1.3		•	•	•	•	•	•	•					16	0.053	1.3			
Model 3 CURRIES Stile & Rail Door																						
ANSI A250.8-03 LEVEL 4 - MAXIMUM DUTY					607	707	727	737	747	777	777-E	757	847	857								
Model 1	Full Flush	14	0.067	1.7		•		•	•	•	•	•	•							14	0.067	1.7
Model 2	Seamless*	14	0.067	1.7		•		•	•	•	•	•	•							14	0.067	1.7

* Optional "N" welded edge required

ANSI (American National Standards Institute)
NAAMM (National Association of Architectural Metal Manufacturers)
HMMA (Hollow Metal Manufacturers Association)

ANSI/NAAMM/HMMA 861-00 COMMERCIAL HOLLOW METAL					607	707	727	737	747 ⁺	777	777-E	757	847	857			
		18	0.042	1.0					•						16	0.053	1.3
		16	0.053	1.3					•						16	0.053	1.3
		16	0.053	1.3					•						14	0.067	1.7

⁺ With optional "T" welded edge.

NAAMM/HMMA 862-87 COMMERCIAL SECURITY HOLLOW METAL					847 ⁺ 857 ⁺				
Grade 40		14	0.073	1.8	•	•	12	0.093	2.3

⁺ With optional "T" welded edge.