CURRIES has assembled this Product Manual with the intent of answering as many of your questions as possible on these pages. Graphic depictions of actual products are presented. There are five sections in this manual to segregate and simplify the process of finding your answers. The five sections are described below.

CURRIES reserves the right to alter product designs to improve the quality of the product. Specific details contained herein are current as of the printing of this manual and may be changed at any time to enhance the product and/or its marketability.

CURRIES quality system has been ISO 9001 certified by BVQI, an independent registrar. As such, our processes from the design of products and the receipt of orders through the shipping of our doors and frames have been defined and are operated in compliance with the ISO 9001 standard. We believe ISO 9001 certification helps to ensure you receive the right product at the right place at the right time.

Products are warranted against defects in workmanship and materials for a period of one year. A complete detailed warranty may be obtained by contacting the factory.

GENERAL INFORMATION
This section contains a copy of the current product brochure briefly describing the majority of the CURRIES steel doors and frames. We have also included in this section various American National Standards Institute/Steel Door Institute Test Procedures and Acceptance Criteria for steel doors and frames. A copy of CURRIES Steel Doors and Frame Construction Specifications Institute specification sample is also included. A set of metric conversion tables complete this section.

LABEL DOORS AND FRAMES
This section includes door and frame information regarding the products CURRIES manufactures and has obtained fire resistant listings on. A copy of SDI Basic Fire Door Requirements is included for reference in this section. The two most widely recognized agencies, Underwriters Laboratories and Warnock Hersey-Intertek Testing Services, have granted authorities for products listed in this section. These listings include both the UL10B neutral pressure and UL10C positive pressure test methods except as noted otherwise. We have also detailed in this section a UL listed bullet resistant assembly. Note the Frame and Door technical data sections which follow will have each page noted □ in a circle if it is part of a fire listed assembly or □ with the X symbol if the product or preparation does not comply. In rare instances a listed product on these pages may or may not be labeled based on the total assembly usage. When in doubt please contact the factory.

FRAME TECHNICAL DATA
Frame details include the wide variety of knocked down (KD) profiles available as well as the custom capabilities CURRIES has maintained throughout its history. The KD M and C series profiles dominate the market requirements and CURRIES has a larger variety of these products available than any other manufacturer. Hardware preparations mortised or reinforced for surface application can be found in detail. Standard published locations for preparations are included.

DOOR TECHNICAL DATA
CURRIES' variety of standard and custom doors feature full perimeter channel construction enhancing the durability of the products as proven by extensive testing. Details of each door series construction are included along with the standard compliant hardware mortise and reinforced preparations available. Standard published locations for preparations are included.

EMBOSSED PANEL DOORS
This “colonial style” door steel pattern is used with our 707 door series utilizing a polystyrene core. Gauge, steel type, and size options are detailed in the section for coordination of hardware applications. Some hardware applications are restricted due to the nature of the embossments and their locations on the face of the door.

CURRIES Division of AADG, Inc.