



CURRIES PAINTING INSTRUCTIONS

FIELD PAINTING:

Steel doors and frames are provided with a primer paint finish that is intended as a preparatory base for field application of a top (finish) coat of paint. The primer paint coat is not designed to be the final layer of protection from environmental elements. It is designed to provide protection to the steel surface during normal storage, shipping, and installation at the jobsite and to provide a uniform base for finish painting. Finish painting is necessary. It is recommended that the finish paint be applied to the door after installation is completed. It is the responsibility of the end user to maintain the integrity of the finish after installation.

Low gloss oil based paints are recommended as finish paint. WE DO NOT RECOMMEND THE USE OF WATER BASED FINISH COATS SUCH AS LATEX, ACRYLIC AND POLY-VINYL ACETATE EMULSION FINISHES. However, if any of these materials are used as a finish coat, you should first repaint the door or frame with a primer with rust inhibitors recommended by your paint manufacturer for bare steel. If the door is not re-primed, all scratches and nicks that expose bare steel will develop rust.

The following types of products are acceptable topcoats. Contact your paint supplier to confirm the top coat used is of equal performance and quality.

- Waterbase
 - Aquacron 870 Waterborne Direct-To-Metal Acrylic Polyurethane Enamel
 - PPG 90-1110 Waterborne Satin Direct-To-Metal Acrylic Metal Finish
- Alkyd Enamels
 - PPG Spectracron 100 Series
 - PPG Spectracron 110 Series
- Acrylic and Polyester Polyurethane Enamels
 - PPG Spectracron 360 Series 2K HS Polyurethane
 - PPG Spectracron 380 Series 2K HS Polyurethane
 - Pitthane Semi-Gloss Acrylic Urethane

CURRIES
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ASSA ABLOY, the global leader in door opening solutions



RECOMMENDED PAINTING INSTRUCTIONS OVER FACTORY PRIMER:

- Follow all manufacturers' recommendations regarding surface preparation for their particular products.
- Make sure the primed or top coated surface to be painted is free of dirt, oil, grease or other contaminants that may be present.
- Lightly scuff sand the entire surface with a very fine sandpaper.
- Remove all sanding dust.
- Spot prime any bare metal using a rust inhibitive primer. Follow manufacturers' directions.
- Spot test a small area, for the desired results, prior to painting the entire job.

If the primer has been scratched or damaged so that rusting has occurred, sand lightly with steel wool or fine sandpaper to remove all traces of rust (any rust not removed will eventually become active and bleed through any subsequent top coats.) After all rust has been removed and you are sure the surface is clean, dry, and free of any foreign material, apply a rust inhibitive primer over the entire repair area and then paint the door with a low gloss oil base trim paint.

RECOMMENDED PAINTING INSTRUCTIONS OVER FACTORY FINISH COAT:

- Follow all manufacturers' recommendations regarding surface preparation for their particular products.
- Make sure the top coated surface to be painted is free of dirt, oil, grease or other contaminants that may be present.
- Lightly scuff sand the entire surface with a very fine sandpaper.
- Remove all sanding dust.
- Spot prime any bare metal using a rust inhibitive primer. Follow manufacturers' directions.
- Spot test a small area, for the desired results, prior to painting the entire job.

If the factory finish has been scratched or damaged so that rusting has occurred, sand lightly with steel wool or fine sandpaper to remove all traces of rust (any rust not removed will eventually become active and bleed through any subsequent top coats.) After all rust has been removed and you are sure the surface is clean, dry, and free of any foreign material, apply a rust inhibitive primer over the entire repair area and then paint the door with a recommended paint.

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