

CURRIES Products Recycled Content:Frames

Post Consumer Content	35.4%
Pre Consumer Content	7.4%
Total Recycled Content	39.1%

Composite Core Doors
(607, 707, 727, 737)

Post Consumer Content	34.3%
Pre Consumer Content	7.2%
Total Recycled Content	37.9%

Steel Stiffened Doors
(747, 757, 847, 857)

Post Consumer Content	35.4%
Pre Consumer Content	7.4%
Total Recycled Content	39.1%

Trio (777) Series Door

Post Consumer Content	58.4%
Pre Consumer Content	8.7%
Total Recycled Content	62.8%

Low Emitting Paints:

CURRIES factory prefinished doors and frames eliminates concerns with VOC emissions at the jobsite, thus helping meet the IEQc4.2 criteria.

Enhanced Acoustical Performance:

CURRIES "Quiet Noise" STC rated Doors can help contribute to LEED for schools IEQc9: Enhanced Acoustical Performance (doors and windows must have an STC rating of 35 or higher)

Energy Efficient Products:

CURRIES vision is to provide the most energy efficient and sustainable door solutions available to the commercial market.

Thermal Break Frames
CURRISeal Frames
Trio-E™ Door

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ASSA ABLOY, the global leader
in door opening solutions



CURRIES doors and frames are made in Mason City from steel, one of the most recycled materials in North America. Each door is then put through rigorous life cycle testing that allows our door solutions to qualify for tornado and hurricane certification standards for strength and durability. The sustainable thinking that goes into each door allows it a long service life with cradle-to-cradle considerations taken into account.

Steel Recycling Facts:

- Each year, the North American steel industry recycles millions of tons of steel scrap from recycled cans, appliances, automobiles, and construction materials. This scrap is re-melted to produce new steel.
- In 2008, 83% of all steel products were recycled - more than any other material in the U.S. including glass, paper, plastic and aluminum, combined.
- Steel recycling programs reduce the solid waste stream, resulting in saved landfill space, and help to conserve our natural resources.
- Steel recycling saves the energy equivalent of electrical power for about one-fifth of U.S. households (or about 18 million homes) for one year.
- Every ton of recycled steel saves 2,500 pounds of iron ore, 1,400 pounds of coal, and 120 pounds of limestone.

Sustainability Practices:



Iowa is the second-largest producer of wind power in the U.S.

Recycling

- Distilling and recycling used solvents
- Filtering used lubricants and reusing them in other processes
- Polystyrene core remnants are collected and recycled
- Wood scraps are collected and shredded into mulch
- High-solids paints are used to minimize factory air emissions
- Engineered packaging minimizes amount required
- Using citrus-based biosolvents to flush and clean paintlines
- Offering regional transshipping and transwelding to reduce fuel usage by freight companies

Energy Efficiency

- Door manufacturing processes have reduced natural gas usage by 35%
- Replacing and updating lighting systems cut electricity use by over 70%
- Implementing automation on curing ovens reduced electricity use by over 280,000 kilowatt-hours annually
- Energy-saving solutions implemented in loading docks and overhead doors has saved over 3.5 million cubic feet of gas from being used for heating
- Low-temperature cleaners in the parts washers reduced the use of natural gas
- Installing HULS fans to destratisfy air, reducing heating cost
- Conducting team-based energy audits on facilities using lean manufacturing tools and methodologies

Factory Awards

- USEPA Region 7 Pollution Prevention Environmental Excellence Award 2000 & 2006 Recipient
- Governor's Iowa Environmental Excellence Award 2004 & 2008 Recipient

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Energy Efficient

CURRIES uses environmentally sound practices in the manufacturing and shipping of hollow metal doors and frames. Let us help as you design "Green" buildings that are safe, secure and aesthetically-pleasing.